# design made in germany Wilkhahn



# 630 range.

Technical details.

#### **Function**

Centre pedestal tables for meetings, cafeterias or dining rooms at home.

#### Frame

Foot plate in sheet steel, Ø 700 mm (27½"), coated black, with eight adjustable glides. Central column in aluminium profile, Ø 85 mm (3 $\frac{3}{8}$ "), bright chromiumplated, clear anodized or coated; Ø 80 mm (31/8") stainless steel plate between column and foot plate, polished.

Table top bearer in sheet steel, Ø 350 mm ( $13\frac{3}{4}$ "), coated black.

### Frame (model 635/1 only)

Foot plate in sheet steel, Ø 990 mm, (39") coated black, with eight adjustable glides. Centre pedestal in steel tube,  $\emptyset$  140 mm (5 $\frac{1}{2}$ "), coated black or silver satin finish, or bright chromium-plated; Ø 137 mm (5<sup>3</sup>/<sub>8</sub>") stainless steel plate between pedestal and foot plate, polished. Table top bearer in sheet steel,  $\emptyset$  900 mm (35 $^{3}/_{8}$ "), coated black.

## Core material of table top

Particle board with straight, colour-matched wood lipping.

### Table top group 1 - laminate

Table top thickness 26 mm (1") Laminate according to Wilkhahn colour and surface finish samples with wood lipping, natural oiled finish.

## Table top group 2 - veneer

Table top thickness 26 mm (1") Variation 1:

Beech, oak or ash veneer according to Wilkhahn woodstain colour samples with wood lipping, as far as possible in the same colour as the veneer.

Variation 2:

Maple, elm or walnut veneer, as well as Wilkhahn veneer Mocca according to Wilkhahn woodstain colour samples with wood lipping, as far as possible in the same colour as the veneer.

## Veneer version

As a standard, veneers are slip-matched onto the table top. Surfaces sealed with clear lacquer: Open-pore: oak, ash, walnut and elm veneer, as well as Wilkhahn veneer Mocca.

Closed-pore: maple and beech veneer. Some specific growth features possible.

## Table top group 3 - linoleum

Thickness 27 mm (11/8") Linoleum according to Wilkhahn linoleum colour samples with laminated beech lipping, natural oiled finish.

In addition to standard versions of table ranges, many customized options are also available. Forms, dimensions, surface finishes and prices on request.

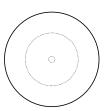
When placing repeat orders, please indicate whether your table tops have "slip-matched" or "book-matched" veneer.



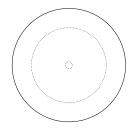
631/3 Ø 90, H 73 (Ø 353/8", H 283/4")



631/4 Ø 110, H 73 (Ø 43<sup>1</sup>/<sub>4</sub>", H 28<sup>3</sup>/<sub>4</sub>")



631/5 Ø 125, H 73 (Ø 49<sup>1</sup>/<sub>4</sub>", H 28<sup>3</sup>/<sub>4</sub>")



635/1 Ø 150, H 73 (Ø 59", H 28<sup>3</sup>/<sub>4</sub>")

All dimensions in cm (inches).

Subject to technical change without notice.